



HANSON RIVET & SUPPLY CO.

2727 San Fernando Road
Los Angeles, CA 90065-1318

Phone: 323-227-4000

FAX: 323-221-5300

Outside CA: 800-RRRIVET

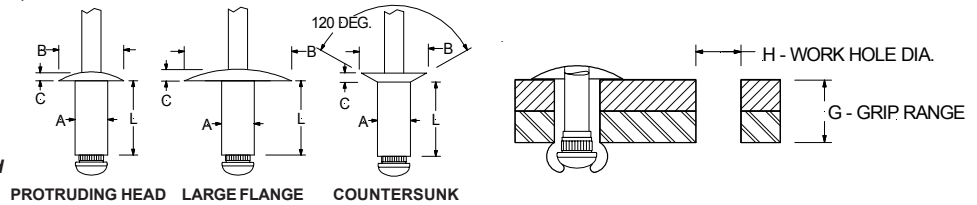
www.hansonrivet.com



"CHERRY Q" BLIND RIVETS



Cherry Q rivets offer greater shear strength and 100% mandrel retention! The mandrel is designed to effect a weather-tight seal when installed properly and provide good vibration resistance.



NOTE: Mandrels break flush with the rivet head when in the Mid-Grip Range (except -04-01's which break at .062)

RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	BODY DIAMETER (NOM.) "A"	WORK HOLE & DRILL SIZE "H"	GRIP RANGE (SEE NOTE ABOVE) "G"			BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)		
					MIN	MID*	MAX				SHEAR	TENSILE	
<p>ALUMINUM RIVET</p> <p>STEEL MANDREL</p>	PROTRUDING HEAD	BSPQ-04-01	.125	.129/.133 #30	.062	.093	.125	.212	.250	.042	350	325	
		BSPQ-04-02			.063	.094	.125	.275					
		BSPQ-04-03			.094	.125	.187	.337					
		BSPQ-04-04			.126	.187	.250	.400					
		BSPQ-04-05			.188	.250	.312	.462					
		BSPQ-04-06			.251	.312	.375	.535					
		BSPQ-04-07			.313	.375	.437	.602					
		BSPQ-04-08			.376	.437	.500	.670					
		BSPQ-05-02	.062	.093	.125	.300							
		BSPQ-05-04	.126	.187	.250	.425							
		BSPQ-05-06	.251	.312	.375	.550							
		BSPQ-05-08	.376	.437	.500	.675							
	BSPQ-06-02	.062	.093	.125	.325								
	BSPQ-06-04	.126	.187	.250	.450								
	BSPQ-06-06	.251	.312	.375	.575								
	BSPQ-06-08	.376	.437	.500	.700								
	BSPQ-06-10	.501	.562	.625	.850								
	BSPQ-06-12	.626	.687	.750	.980								
	BSPQ-06-14	.751	.812	.875	1.110								
	BSPQ-08-02	.062	.093	.125	.375								
	BSPQ-08-04	.126	.187	.250	.500								
	BSPQ-08-06	.251	.312	.375	.625								
	BSPQ-08-08	.376	.437	.500	.750								
	BSPQ-08-10	.501	.562	.625	.900								
	BSPQ-08-12	.626	.687	.750	1.030								
	BSPQ-08-14	.751	.812	.875	1.160								
	BSPQ-08-16	.876	.937	1.000	1.290								
	BSLQ-04-02	LARGE FLANGE	BSLQ-04-02	.125	.129/.133 #30	.126	.187	.250	.275	.375	.065	350	325
	BSLQ-04-04					.251	.312	.375	.400				
	BSLQ-04-06					.376	.437	.500	.535				
	BSLQ-05-04		BSLQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425	.469	.075	525	450
	BSLQ-05-06					.251	.312	.375	.550				
	BSLQ-05-08					.376	.437	.500	.675				
	BSLQ-06-06		BSLQ-06-06	.187	.192/.196 #11	.251	.312	.375	.575	.625	.092	750	650
	BSLQ-06-08					.376	.437	.500	.700				
	BSLQ-06-10					.501	.562	.625	.850				
BSLQ-06-12	.626					.687	.750	.980					
BSLQ-06-14	BSLQ-06-14		.250	.257/.261 F	.751	.812	.875	1.110	.750	.107	1250	1050	
BSLQ-08-04					.126	.187	.250	.500					
BSLQ-08-06		.251			.312	.375	.625						
BSLQ-08-08		.376			.437	.500	.750						
BSLQ-08-10	BSLQ-08-10	.250	.257/.261 F	.501	.562	.625	.900	.750	.107	1250	1050		
BSLQ-08-12				.626	.687	.750	1.030						
BSLQ-08-14				.751	.812	.875	1.160						
BSLQ-08-16				.876	.937	1.000	1.290						
BSCQ-04-03	120 DEGREE COUNTERSUNK	BSCQ-04-03	.125	.129/.133 #30	.094	.125	.187	.337	.226	.032	350	325	
BSCQ-04-04					.126	.187	.250	.400					
BSCQ-04-05					.188	.250	.312	.462					
BSCQ-04-06					.251	.312	.375	.535					
BSCQ-04-07		BSCQ-04-07	.156	.160/.164 #20	.313	.375	.437	.602	.281	.040	525	450	
BSCQ-04-08					.376	.437	.500	.670					
BSCQ-05-04					.126	.187	.250	.425					
BSCQ-05-05					.251	.312	.375	.550					
BSCQ-05-08		BSCQ-05-08	.187	.192/.196 #11	.376	.437	.500	.670	.344	.050	750	650	
BSCQ-06-04					.126	.187	.250	.450					
BSCQ-06-06					.251	.312	.375	.575					
BSCQ-06-08					.376	.437	.500	.700					
BSCQ-06-10	BSCQ-06-10	.250	.257/.261 F	.501	.562	.625	.850	.468	.071	1250	1050		
BSCQ-06-12				.626	.687	.750	.980						
BSCQ-06-14				.751	.812	.875	1.110						
BSCQ-08-04				.126	.187	.250	.500						
BSCQ-08-06	BSCQ-08-06	.250	.257/.261 F	.251	.312	.375	.625	.468	.071	1250	1050		
BSCQ-08-08				.376	.437	.500	.750						
BSCQ-08-10				.501	.562	.625	.900						
BSCQ-08-12				.626	.687	.750	1.030						
BSCQ-08-14	BSCQ-08-14	.250	.257/.261 F	.751	.812	.875	1.160	.468	.071	1250	1050		
BSCQ-08-16				.876	.937	1.000	1.290						

OTHER COLORS AND FINISHES AVAILABLE

NOTE: Values for typical ultimate strengths are a guide only and may vary greatly depending upon the application.



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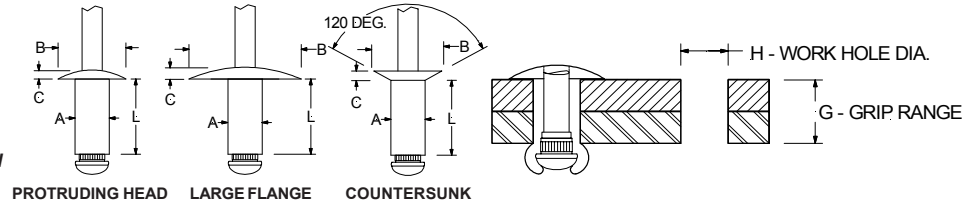
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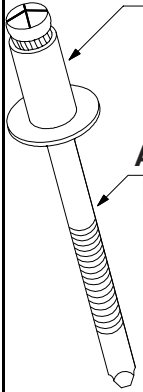
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RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	BODY DIAMETER "A"	WORK HOLE & DRILL SIZE "H"	GRIP RANGE (SEE NOTE ABOVE) "G"			BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)			
					MIN	MID	MAX				SHEAR	TENSILE		
 <p>ALUMINUM RIVET</p> <p>ALUMINUM MANDREL</p>	PROTRUDING HEAD	AAPQ-04-01	.125	.129/.133 #30	.063	.093	.062	.212	.250	.042	225	250		
		AAPQ-04-02			.094	.125	.187	.337						
		AAPQ-04-03			.126	.187	.250	.400						
		AAPQ-04-04			.188	.250	.312	.462						
		AAPQ-04-05			.251	.312	.375	.535						
		AAPQ-04-06			.313	.375	.437	.602						
		AAPQ-04-07	.376	.437	.500	.670								
		AAPQ-04-08	.062	.093	.125	.300	.312	.050	325	325				
		AAPQ-05-02	.126	.187	.250	.425								
		AAPQ-05-04	.251	.312	.375	.550								
		AAPQ-05-06	.376	.437	.500	.675								
		AAPQ-05-08	.062	.093	.125	.325								
		AAPQ-06-02	.126	.187	.250	.450								
		AAPQ-06-04	.251	.312	.375	.575	.375	.060	500	450				
		AAPQ-06-06	.376	.437	.500	.700								
		AAPQ-06-08	.501	.562	.625	.850								
		AAPQ-06-10	.626	.687	.750	.980								
		AAPQ-06-12	.751	.812	.875	1.110								
		AAPQ-06-14	.062	.093	.125	.375								
		AAPQ-08-02	.126	.187	.250	.500	.500	.080	850	750				
		AAPQ-08-04	.251	.312	.375	.625								
		AAPQ-08-06	.376	.437	.500	.750								
		AAPQ-08-08	.501	.562	.625	.900								
		AAPQ-08-10	.626	.687	.750	1.030								
	AAPQ-08-12	.751	.812	.875	1.160									
	AAPQ-08-14	.876	.937	1.000	1.290									
	AALQ-04-02	LARGE FLANGE	AALQ-04-04	.125	.129/.133 #30	.063	.093	.125	.275	.375	.065	225	250	
	AALQ-04-04		.126			.187	.250	.400						
	AALQ-04-06		.251			.312	.375	.535						
	AALQ-04-08		.376			.437	.500	.670						
	AALQ-05-04		.126			.187	.250	.425						
	AALQ-05-06		.251			.312	.375	.550						
	AALQ-05-08		.376	.437	.500	.675								
	AALQ-06-04		.126	.187	.250	.450	.625	.092	500	450				
	AALQ-06-06		.251	.312	.375	.575								
	AALQ-06-08		.376	.437	.500	.700								
	AALQ-06-10		.501	.562	.625	.850								
	AALQ-06-12		.626	.687	.750	.980								
	AALQ-06-14		.751	.812	.875	1.110								
	AALQ-08-04		.126	.187	.250	.500	.750	.107	850	750				
	AALQ-08-06		.251	.312	.375	.625								
	AALQ-08-08		.376	.437	.500	.750								
	AALQ-08-10		.501	.562	.625	.900								
	AALQ-08-12		.626	.687	.750	1.030								
	AALQ-08-14		.751	.812	.875	1.160								
	AALQ-08-16		.876	.937	1.000	1.290								
	AACQ-04-03		120 DEGREE COUNTERSUNK	AACQ-04-04	.125	.129/.133 #30	.094	.125	.187	.337	.226	.032	225	250
	AACQ-04-04			.126			.187	.250	.400					
AACQ-04-05	.188			.250			.312	.462						
AACQ-04-06	.251			.312			.375	.535						
AACQ-04-07	.313	.375		.437			.602							
AACQ-04-08	.376	.437		.500			.670							
AACQ-05-04	.126	.187		.250	.425	.281	.040	325	325					
AACQ-05-06	.251	.312		.375	.550									
AACQ-05-08	.376	.437		.500	.675									
AACQ-06-04	.126	.187		.250	.450									
AACQ-06-06	.251	.312		.375	.575									
AACQ-06-08	.376	.437		.500	.700									
AACQ-06-10	.501	.562		.625	.850	.344	.050	500	450					
AACQ-06-12	.626	.687		.750	.980									
AACQ-06-14	.751	.812		.875	1.110									
AACQ-08-04	.126	.187		.250	.500					.468	.071	850	750	
AACQ-08-06	.251	.312		.375	.625									
AACQ-08-08	.376	.437		.500	.750									
AACQ-08-10	.501	.562		.625	.900									
AACQ-08-12	.626	.687		.750	1.030									
AACQ-08-14	.751	.812		.875	1.160									
AACQ-08-16	.876	.937		1.000	1.290									

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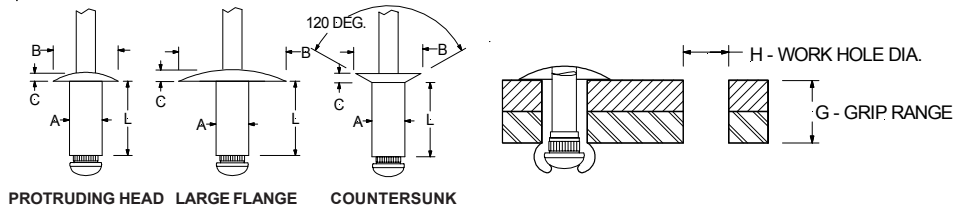
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					MIN	MID*	MAX				SHEAR	TENSILE				
<p>STEEL RIVET</p> <p>STEEL MANDREL</p>	PROTRUDING HEAD	SSPQ-04-01	.125	.129/.133 #30	.062	.125	.212	.250	.042	500	400					
		SSPQ-04-02			.063	.093	.125					.275				
		SSPQ-04-03			.094	.125	.187					.337				
		SSPQ-04-04			.126	.187	.250					.400				
		SSPQ-04-05			.188	.250	.312					.462				
		SSPQ-04-06			.251	.312	.375					.535				
		SSPQ-04-07	.313	.375	.437	.602										
		SSPQ-04-08	.376	.437	.500	.670										
		SSPQ-05-02	.156	.160/.164 #20	.062	.093	.125	.300	.312	.050	700	550				
		SSPQ-05-04			.126	.187	.250	.425								
		SSPQ-05-06			.251	.312	.375	.550								
		SSPQ-05-08	.376	.437	.500	.675										
	SSPQ-06-02	.187	.192/.196 #11	.062	.093	.125	.325	.375	.060	1050	825					
	SSPQ-06-04			.126	.187	.250	.450									
	SSPQ-06-06			.251	.312	.375	.575									
	SSPQ-06-08			.376	.437	.500	.700									
	SSPQ-06-10			.501	.562	.625	.850									
	SSPQ-06-12			.626	.687	.750	.980									
	SSPQ-08-02	.250	.257/.261 F	.062	.093	.125	.375	.500	.080	1750	1450					
	SSPQ-08-04			.126	.187	.250	.500									
	SSPQ-08-06			.251	.312	.375	.625									
	SSPQ-08-08			.376	.437	.500	.750									
	SSPQ-08-10			.501	.562	.625	.900									
	SSPQ-08-12			.626	.687	.750	1.030									
	SSPQ-08-14			.751	.812	.875	1.160									
	SSPQ-08-16			.876	.937	1.000	1.290									
	SSLQ-04-02	.125	.129/.133 #30	.063	.093	.125	.275	.375	.065	500	400					
	SSLQ-04-04			.126	.187	.250	.400									
	SSLQ-04-06			.251	.312	.375	.535									
	SSLQ-04-08			.376	.437	.500	.670									
	SSLQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425	.469	.075	700	550					
	SSLQ-05-06			.251	.312	.375	.550									
	SSLQ-05-08			.376	.437	.500	.670									
	SSLQ-06-04	.187	.192/.196 #11	.251	.312	.375	.450	.625	.092	1050	825					
	SSLQ-06-06			.376	.437	.500	.575									
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SSLQ-06-12	.751	.812	.875	.980												
SSLQ-08-04	.250	.257/.261 F	.126	.187	.250	.500	.750	.107	1750	1450						
SSLQ-08-06			.251	.312	.375	.625										
SSLQ-08-08			.376	.437	.500	.750										
SSLQ-08-10			.501	.562	.625	.900										
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SSLQ-08-14			.751	.812	.875	1.160										
SSLQ-08-16			.876	.937	1.000	1.290										
SSCQ-04-03			.125	.129/.133 #30	.094	.125					.187	.337	.226	.032	500	400
SSCQ-04-04	.126	.187			.250	.400										
SSCQ-04-05	.188	.250			.312	.462										
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SSCQ-05-04	.156	.160/.164 #20			.126	.187	.250	.425	.281	.040	700	550				
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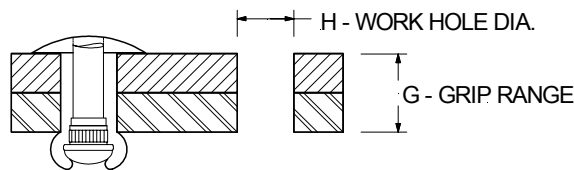
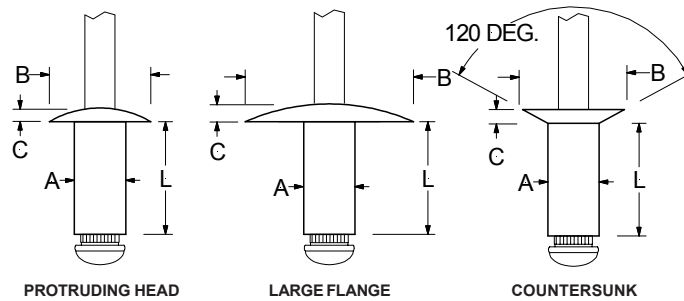
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See pages B43-B46 for installation tools

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		CCLQ-06-06			.251	.312	.375	.450				
		CCLQ-06-08			.376	.437	.500	.575				
		120 DEGREE COUNTERSUNK	CCCQ-04-03	.125	.129/.133 #30	.094	.125	.187	.337			
			CCCQ-04-04			.126	.187	.250	.400			
	CCCQ-04-05		.188			.250	.312	.462				
CCCQ-04-06	.251		.312			.375	.535					
CCCQ-05-04	.156		.160/.164 #20			.126	.187	.250	.425			
CCCQ-05-06						.251	.312	.375	.550			
CCCQ-06-04	.187		.192/.196 #11	.126	.187	.250	.325					
CCCQ-06-06				.251	.312	.375	.450					
CCCQ-06-08				.376	.437	.500	.575					
CCCQ-08-04	.250		.257/.261 F	.126	.187	.250	.500					
CCCQ-08-06		.251		.312	.375	.625						
CCCQ-08-08		.376		.437	.500	.750						
CCCQ-08-10		.501		.562	.625	.900						



HANSON RIVET & SUPPLY CO.

2727 San Fernando Road
Los Angeles, CA 90065-1318

Phone: 323-227-4000

FAX: 323-221-5300

Outside CA: 800-RRRIVET

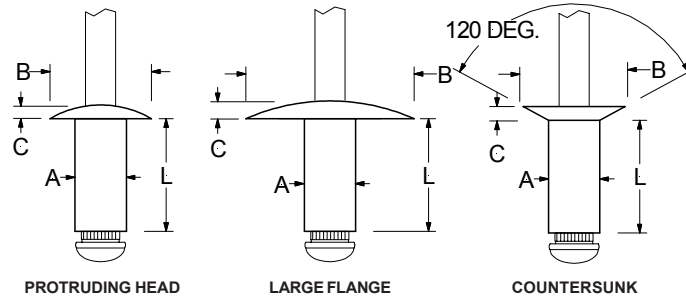
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"CHERRY Q" BLIND RIVETS

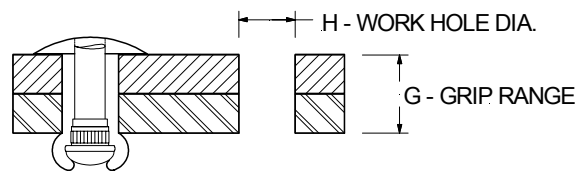


See pages B43-B46 for installation tools



Cherry Q rivets offer greater shear strength and 100% mandrel retention! The mandrel is designed to effect a weather-tight seal when installed properly and provide good vibration resistance.

NOTE: Mandrels break flush with the rivet head when in the Mid-Grip Range (except -04-01's which break at .062)



RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	BODY DIAMETER (NOM.) "A"	WORK HOLE & DRILL SIZE "H"	GRIP RANGE (SEE NOTE ABOVE) "G"			BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)					
					MIN	MID*	MAX				SHEAR	TENSILE				
<p>MONEL RIVET</p> <p>STEEL MANDREL</p>	PROTRUDING HEAD	MSPQ-04-01	.125	.129/.133 #30	.063	.093	.125	.212	.250	.042	650	525				
		MSPQ-04-02			.125	.125	.187	.337								
		MSPQ-04-03			.126	.187	.250	.400								
		MSPQ-04-04			.188	.250	.312	.462								
		MSPQ-04-05			.251	.312	.375	.535								
		MSPQ-04-06			.062	.093	.125	.300								
		MSPQ-05-02	.156	.160/.164 #20	.126	.187	.250	.425	.312	.050	950	900				
		MSPQ-05-04			.251	.312	.375	.550								
		MSPQ-05-06			.062	.093	.125	.325								
		MSPQ-06-02	.187	.192/.196 #11	.126	.187	.250	.450	.375	.060	1450	1100				
		MSPQ-06-04			.251	.312	.375	.575								
		MSPQ-06-06			.376	.437	.500	.700								
	MSPQ-06-08	.062			.093	.125	.375									
	MSPQ-08-02	.250	.257/.261 F	.126	.187	.250	.500	.500	.080	2350	2150					
	MSPQ-08-04			.251	.312	.375	.625									
	MSPQ-08-06			.376	.437	.500	.750									
	MSPQ-08-08			.501	.562	.625	.900									
	MSPQ-08-10			.626	.687	.750	1.030									
	MSPQ-08-12			.751	.812	.875	1.160									
	MSPQ-08-14			.876	.937	1.000	1.290									
	MSPQ-08-16			.063	.093	.125	.337									
	MSLQ-04-02	.125	.129/.133 #30	.126	.187	.250	.400	.375	.065	650	525					
	MSLQ-04-04			.251	.312	.375	.462									
	MSLQ-04-06			.126	.187	.250	.425									
MSLQ-05-04	.251			.312	.375	.550										
MSLQ-05-06	.126			.187	.250	.325										
MSLQ-06-04	.251			.312	.375	.450										
MSLQ-06-06	.187	.192/.196 #11	.376	.437	.500	.575	.625	.092	1450	1100						
MSLQ-06-08			.376	.437	.500	.700										
MSCQ-04-03	.125	.129/.133 #30	.094	.125	.187	.337	.226	.032	650	525						
MSCQ-04-04			.126	.187	.250	.400										
MSCQ-04-05			.188	.250	.312	.462										
MSCQ-04-06			.251	.312	.375	.535										
MSCQ-05-04			.156	.160/.164 #20	.126	.187					.250	.425	.281	.040	950	900
MSCQ-05-06					.251	.312					.375	.550				
MSCQ-06-04	.187	.192/.196 #11	.126	.187	.250	.450	.344	.050	1450	1100						
MSCQ-06-06			.251	.312	.375	.575										
MSCQ-06-08			.376	.437	.500	.700										
MSCQ-06-08			.126	.187	.250	.500										
MSCQ-08-04	.250	.257/.261 F	.251	.312	.375	.625	.468	.071	2350	2150						
MSCQ-08-06			.376	.437	.500	.750										
MSCQ-08-08			.501	.562	.625	.900										
MSCQ-08-10			.501	.562	.625	.900										

OTHER COLORS AND FINISHES AVAILABLE

NOTE: Values for typical ultimate strengths are a guide only and may vary greatly depending upon the application.